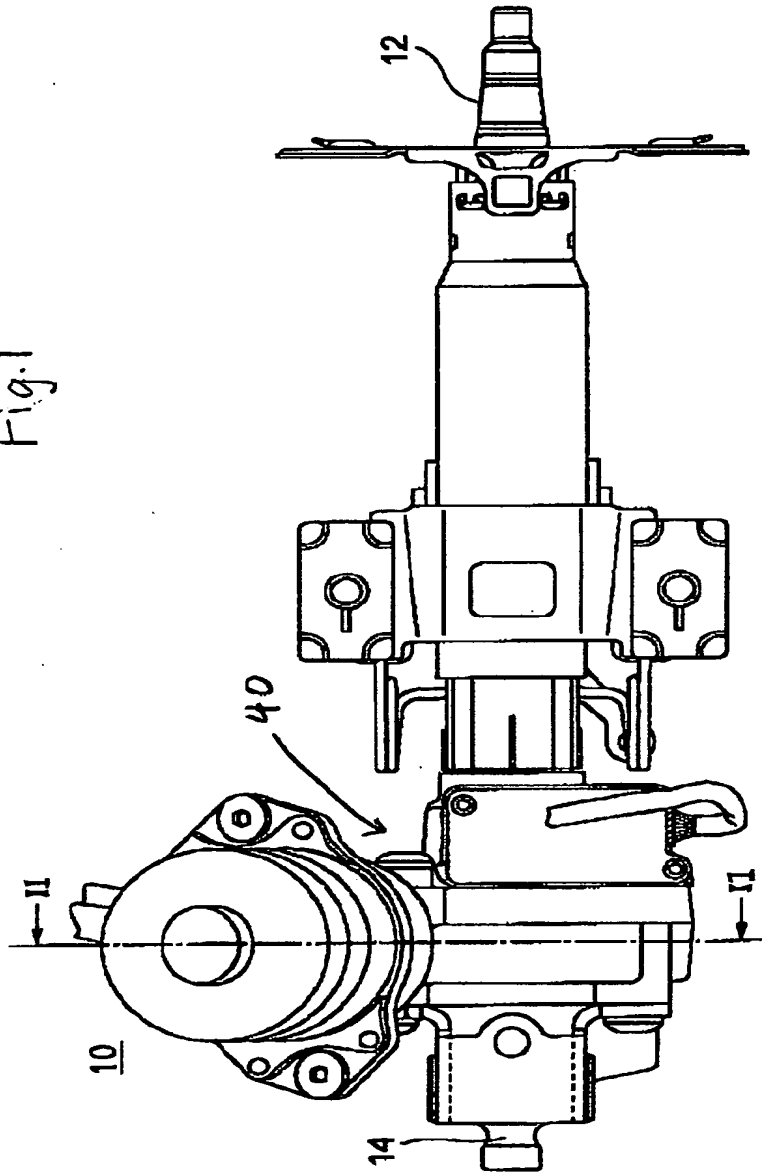


Fig. 1



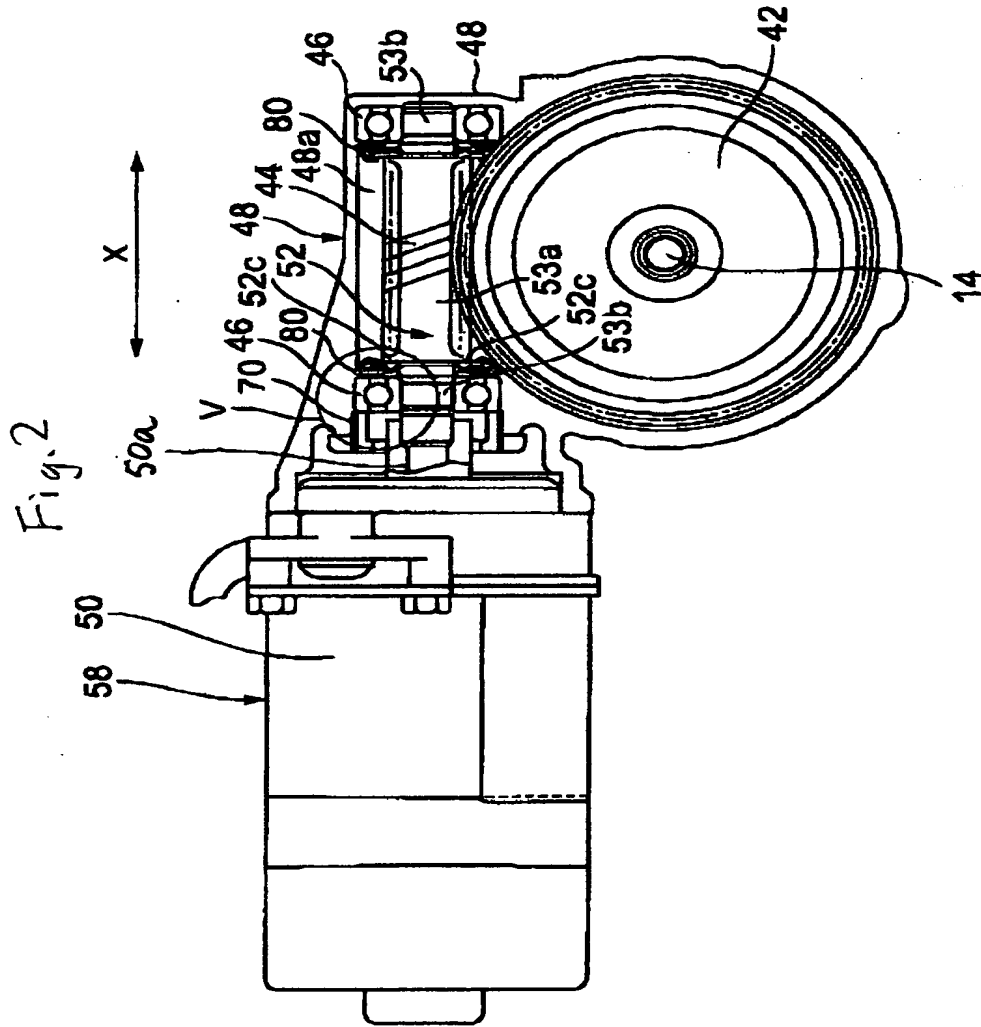


Fig.3A

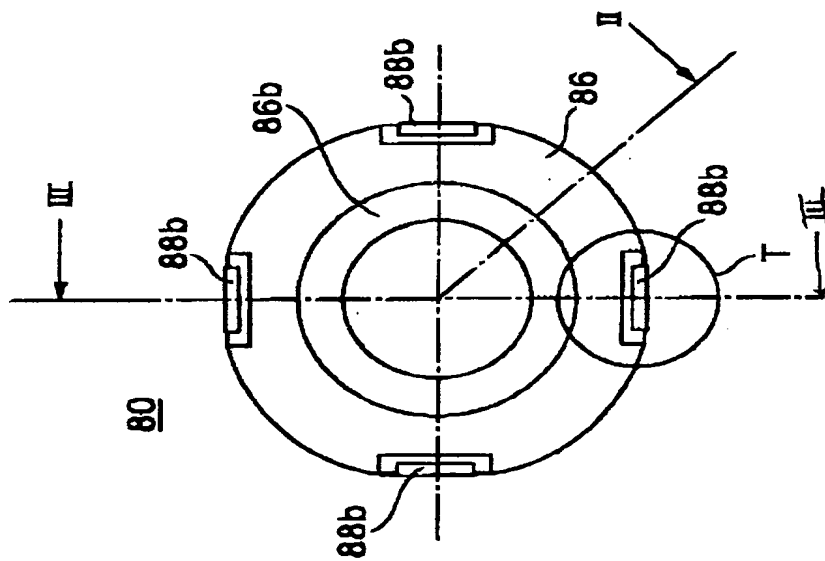


Fig.3B

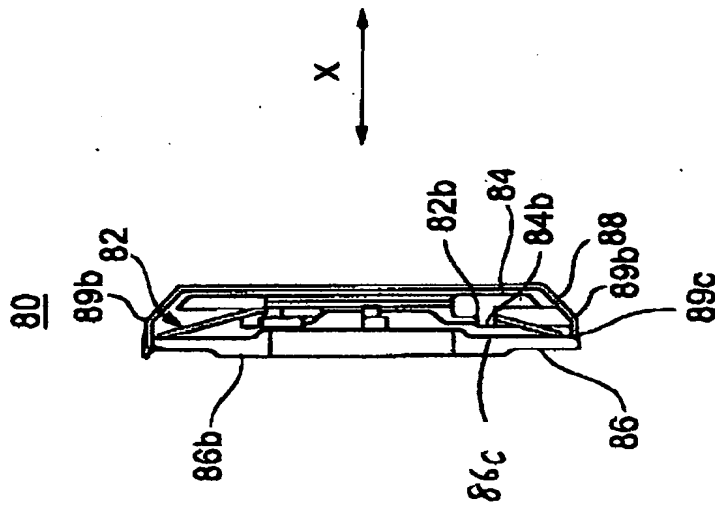


Fig. 4B

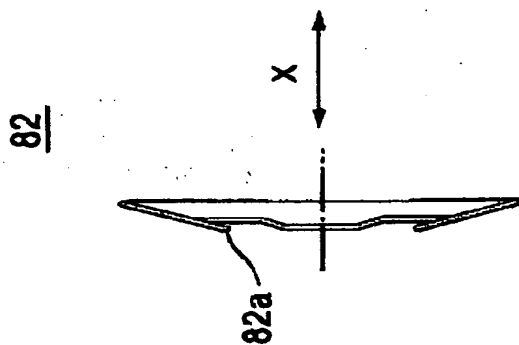


Fig. 4A

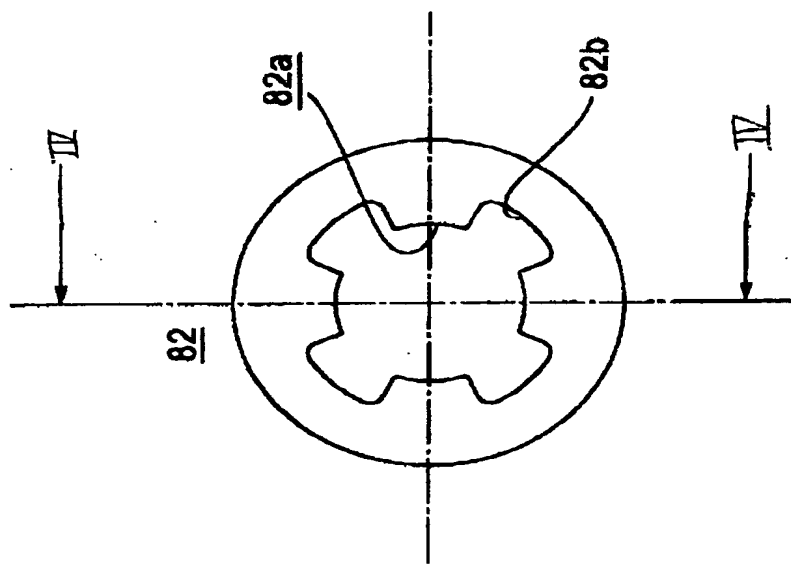


Fig. 5

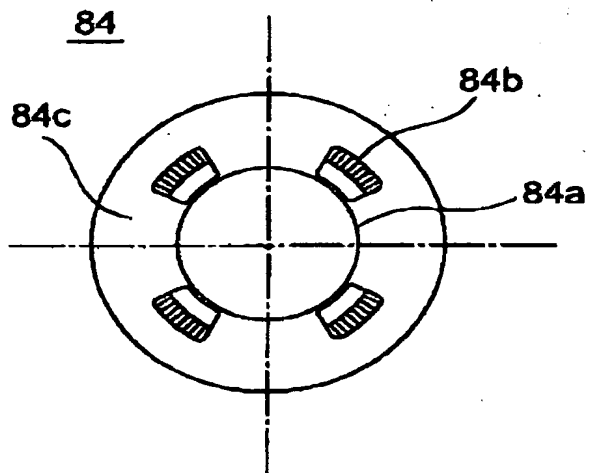


Fig. 6

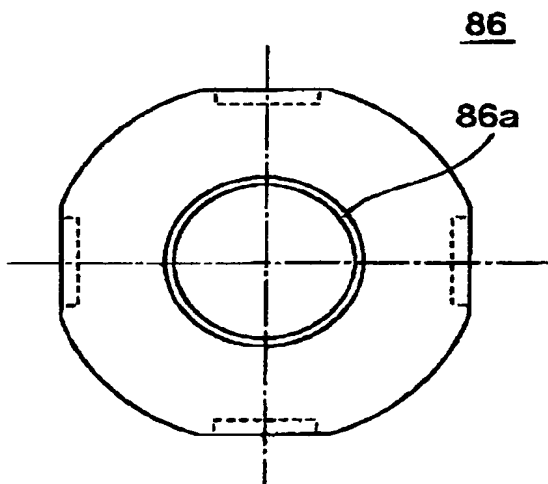


Fig. 7A

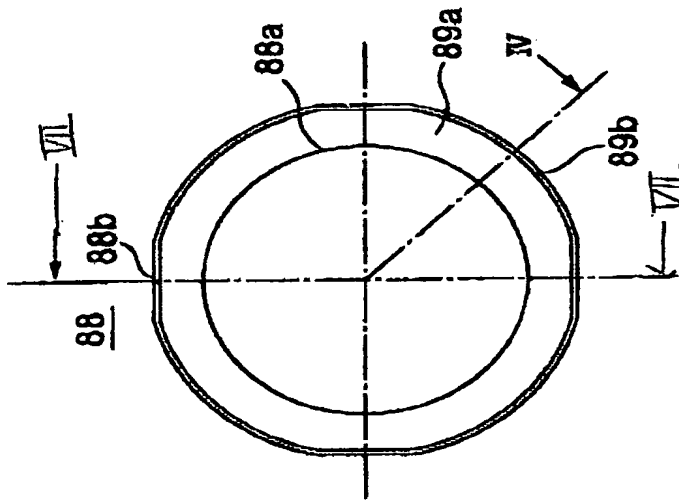


Fig. 7B

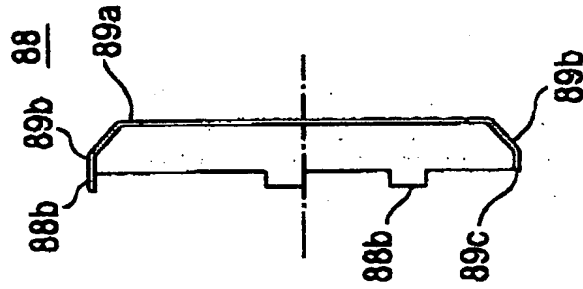


Fig. 8

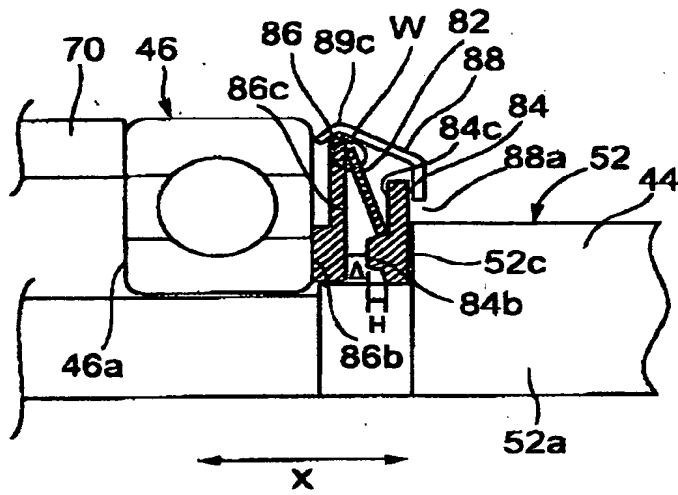


Fig. 9A

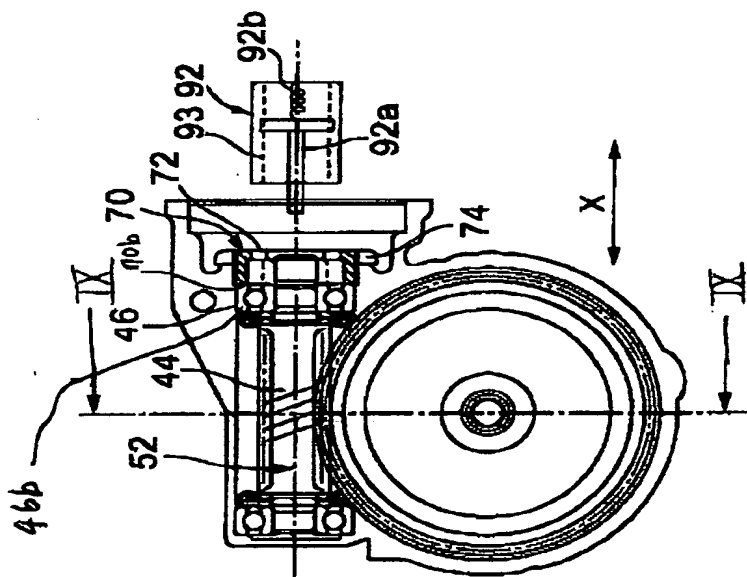


Fig. 9B

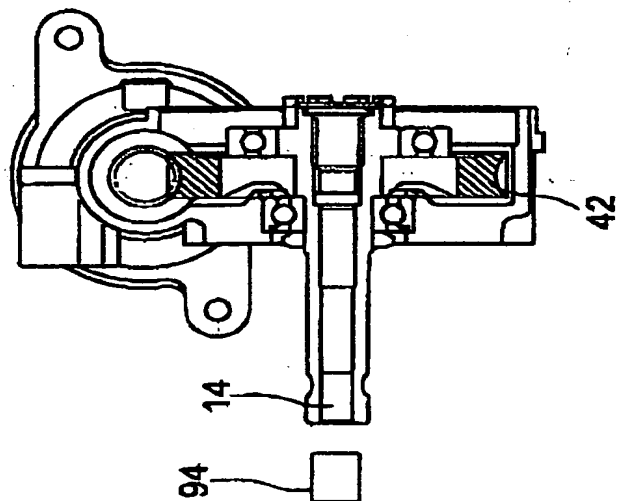




Fig. 10

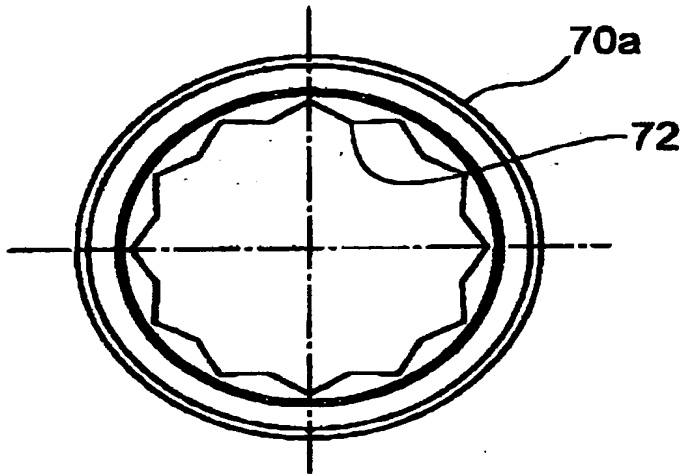


Fig. 11

START

S100 PLUG POSITION IS PROVISIONALLY ADJUSTED

S110 DISPLACEMENT MEASURING DEVICE IS SET

S120 ROTATION TORQUE IS EXERTED ON WORM WHEEL → ROTATION TORQUE AND DISPLACEMENT OF WORM SHAFT ARE MEASURED

S130 IS MOVABLE AMOUNT OF WORM APPROPRIATE ?

S140 PLUG POSITION IS RE-ADJUSTED

S150 IS INPUT DISPLACEMENT DIAGRAM APPROPRIATE ?

S160 PLUG FINAL POSITION IS DEFINITELY DETERMINED

END

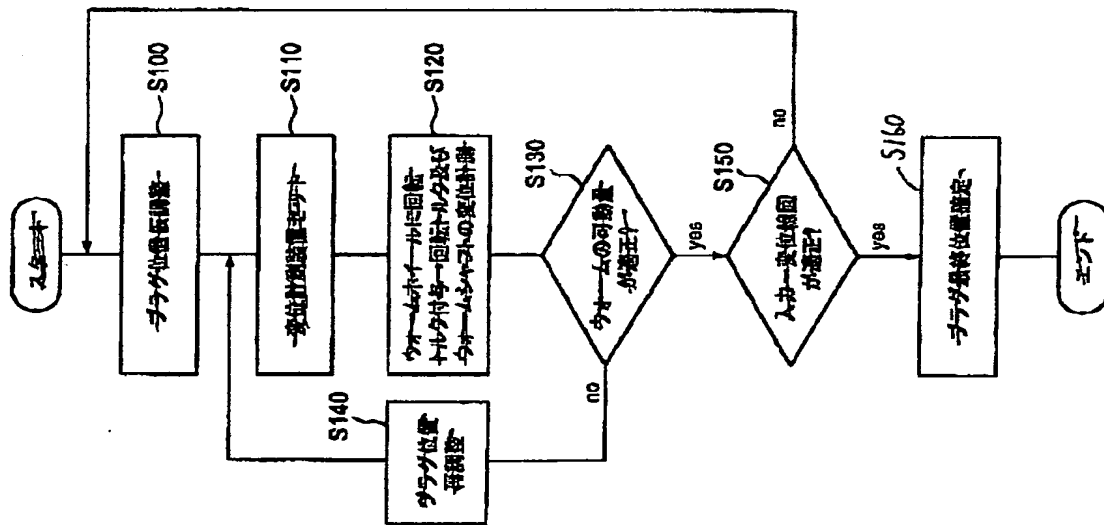


Fig.12

